

Diamond Door Products LTD

Preassembled Door Weights

Components			
	3070	4070 (20 gauge)	6070
Door	75	100	150
Frame	35	37	41
Subframe/subhead	37	39	43
Anchors	4	4	4
HD Lever Lock	4	4	4
Hinges	4	4	8
Threshold	2	3	4
Weatherseal	0.5	0.5	0.5
Sweep	0.5	0.5	1
			5 astragal
			3 Surface bolts
Total Material	162	192	263.5
Packaging	142	158	257
Skid	78	80	135
Lid(s)	41	55	82
2" x 4"s	17	17	34
End Caps	6	6	6
	<u>142</u>	<u>158</u>	<u>257</u>

Options	Add	Actual
4" x 2" head - no sub head	-7	6.5
18 gauge - 3070	15	90
18 gauge - 4070	20	120
Std Duty Lever	-2	2.5
PDQ GT	1	6
PDQ GP	1	6
Southern Panic	6	10
PDQ 4200 Panic	6	10
PDQ 6200 Panic	11	15
Southern Closer	7	7
PDQ 5301 Closer	7	7
PDQ 7101 Closer	12	12
Southern Mortise Lever	7	7
PDQ Mortise Lever	7	7
Mullion	10	10

Base Preassembled Door Weights by Quantity and Size			
Additional weight with options or accessories			
STD	3070	4070	6070
1 door	304	350	520
2 doors	466	542	
3 doors	628	734	
4 doors	790	926	
5 doors	952	1118	

Common Bottom Skid for all 3070 PA Doors



Dimensions	Length	Width	Height - by # of doors
3070	91"	44"	1- 16" (8" plus 8" skid)
4070	91"	56"	2- 24"
6070	91"	80"	3 - 32"
			4 - 40"
			5 - 48"

1st Door is placed on the bottom skid



Additional Doors are added per individual order



2" x 4"s are added, and then the top lid - 7/16" OSB



Doors are stacked up to 5 high per skid - end also have



Front end is protected by the subframe header - 16 gauge channel



Sides are protected by the 16 gauge C-channel - subjams

